

# homecrest®

PROTECTS **5** X LONGER  
**ZINCLOK** PRIMED  
PRESERVES **5** X BETTER  
HOMECREST INDUSTRIES INC. WADENA, MN 56482



DEPENDABLE  
QUALITY  
DEPENDABLE  
SERVICE  
DEPENDABLE  
COMFORT

**Action Features:** Rugged Steel Action gets a Bright, New Look ●  
● Carefree Aluminum Action groups in Bold, New Designs ● An Explosion of Color  
in Exclusive, All-Weather Fabrics ● Fabric and Frame Color Co-ordinating Guide.

CRAFTED WITH PRIDE IN AMERICA

# From the Editors:

Volume two of the Homecrest magazine-format catalog has been realigned. While our first magazine/catalog was geared towards the dealer—loaded with subjects pertaining to merchandising, selling, displaying, and accessorizing outdoor casual furniture—this issue is intended to help your retail salesperson sell your customer.

We have shown our major groupings in luxurious settings (both residential and commercial) and have dressed them in our most popular color combinations. To help your salesperson help your customer visualize other color combinations, this magazine/catalog offers two aids. First, on pages 34 and 35 we have presented all of our fabric selections and indicated which frame finish works best. Second, we have included many inset photographs throughout the magazine/catalog showing alternative color combinations. You will also find printed reproductions of all our fabrics on pages 36-38, our frame finishes on page 39, and our strap colors on pages 40 and 41.

Page 33 gives your salesperson a ready reference to our most popular mesh top, Werzalit top, and tempered glass top tables.

A few key questions are answered on page 32. Have your salespeople familiarize themselves with this magazine/catalog and they will be ready to close the sale for you and for Homecrest.

Don Bottemiller  
John K. Miles

**My Sales Representative is:**

**PLACE BUSINESS CARD HERE**

# homecrest®

## C O N T E N T S

Page No.	Alphabetic listing by Line Name:	Page No.	Listing by Category:
14	<b>BARBADOS</b> Steel frame, strap deck		<b>STEEL-STRAP</b>
19	<b>BARCELONA</b> Molded resin frame	14	Barbados
23	<b>BISCAYNE</b> Aluminum frame, cushioned	16	Kingston
20	<b>CAPRI</b> Aluminum frame, sling seat	2	Majorca
30	<b>GULL LAKE</b> Aluminum frame, cushioned	4	Palma
16	<b>KINGSTON</b> Steel frame, strap deck		<b>STEEL-CUSHION</b>
2	<b>MAJORCA</b> Steel frame, sling seat	10	Savanna
12	<b>MONTEGO</b> Steel frame, cushioned	12	Montego
4	<b>PALMA</b> Steel frame, sling seat		<b>ALUMINUM-SLING</b>
26	<b>PERA</b> Aluminum frame, cushioned	20	Capri
10	<b>SAVANNA</b> Steel frame, cushioned sling		<b>ALUMINUM-CUSHION</b>
32	Some Questions Answered	23	Biscayne
33	TABLE SELECTIONS	26	era
34	Fabric and Frame Color Co-ordinating Chart	30	Gull Lake
36	COMFORTEXT® FABRIC SELECTIONS		<b>RESIN-</b>
38	Sunbrella® Fabric Selections	19	Barcelona
39	FRAME FINISH COLORS		
40	Vinyl Strap Color Selections		

# MAJORCA



**Steel action seating  
with contoured Comfortext®  
all-weather slings.**

All the color excitement of our exclusive Comfortext® fabrics, all the toughness of ZinClok zinc-primed steel frames, and all the dependability of Homecrest's 30+ years of leadership in comfortable action seating - are yours in MAJORCA.

PHOTOGRAPHED ON LOCATION AT  
LAS COLINAS, DALLAS, TX



**ABOVE LEFT:**  
3-pc. Cafe set shown in Mocha  
Frame Finish, Tivoli Comfort-  
ext®.

**LEFT:**  
**72250 Majorca Courting Swing:**  
spring-cushioned ride; canopy  
angle adjusts easily - 48½"W,  
71½"L, 60"H. **72310 Spring  
Base Chaise;** extraordinarily  
smooth "floating" ride - 23½"W,  
48"L, 45½"H, 18½"SH. Shown  
in Vanilla Frame Finish, Pistachio  
Comfortext® fabric.



White Frame,  
Confetti  
Comfortext®.



White Frame,  
Venetian Blue  
Horizontal  
Comfortext®.



Mocha Frame,  
Mocha Weave  
Comfortext®.



Mocha Frame,  
Twill Comfortext®.



**72300 Chaise**—White Frame,  
Oyster Weave Comfortext®.

# MAJORCA

Strong polyester fiber gives these Comfortext® slings their durability; the open weave makes them cool to sit on; and Homecrest's exclusive comfort contour makes them the most relaxing slings you'll find anywhere.

72390 Swivel-Rocker — 23" W, 35" H, 16½" SH; 07465 Dining Table — 46" Dia., 26½" H; 00880 Comfortext® Umbrella — 7½' Dia.; 00090 Umbrella Base; 07214 Side Table — 21" Dia., 16" H; 01100 Catch Can — 14½" x 14½" x 23" H; 00180 Lazy Susan — 18" Dia. Shown in White Frame Finish, Bananas Comfortext® fabric.



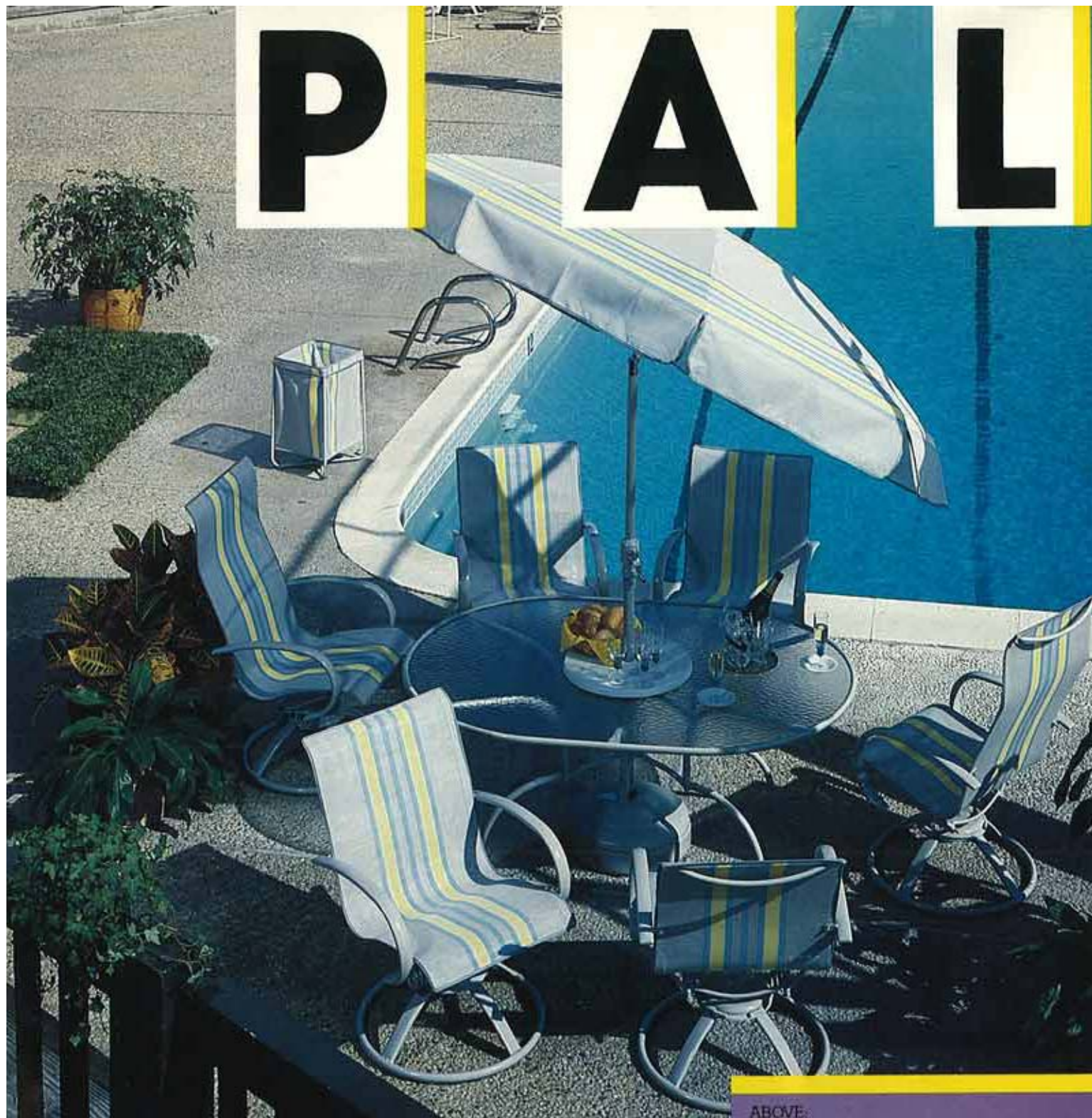
72900 High-Back Swivel-Rocker — 23" W, 43½" H, 16½" SH; 72120 Ottoman — 19½" W, 16½" SH. Shown in Platinum Frame, Ebony Stripe Comfortext® fabric.



72300 Self-Adjusting Chaise — 26" W, 74½" L, 14" SH. White Frame Finish, Bananas Comfortext® fabric.

PHOTOGRAPHED ON LOCATION AT  
LAS COLLINS, DALLAS, TX

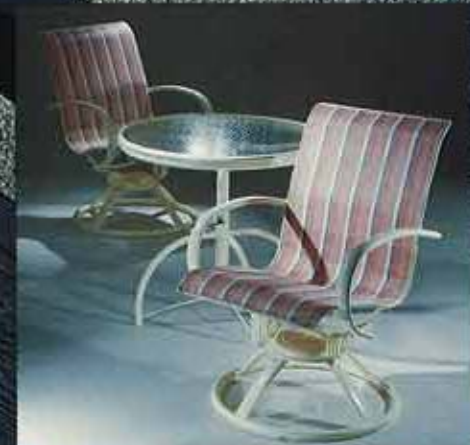
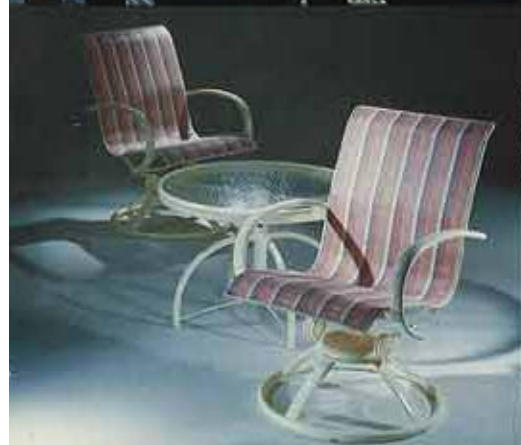
# P A L



**ABOVE:**  
Palma Action Dining Group. 73390 Swivel-Rocker—24 $\frac{1}{4}$ " W, 34" H, 16 $\frac{1}{2}$ " SH; 73900 High-Back Swivel-Rocker—24 $\frac{1}{4}$ " W, 43 $\frac{1}{2}$ " H, 16 $\frac{1}{2}$ " SH; 07625 Oval Dining Table—43" W, 52 $\frac{1}{2}$ " L, 26 $\frac{1}{2}$ " H; 00880 Comfortext® Umbrella—7 $\frac{1}{2}$ " Dia.; 00090 Umbrella Base; 01100 Catch Can—14 $\frac{1}{2}$ " x 14 $\frac{1}{2}$ " x 23" H; 00180 Lazy Susan—White, 18" Dia. Shown in Platinum Frame Finish, Platinum Weave Comfortext® fabric.

**LEFT:**  
Palma Bistro. 73390 Swivel-Rocker; 06304 30" Dia. Adjustable Glass Top Table. Shown in Vanilla Frame Finish, Venetian Coral Comfortext® fabric.

PHOTOGRAPHED ON LOCATION AT CHANDLER'S LANDING, DALLAS, TX.



# M A

Homecrest's newest steel action seating with contoured Comfortext® all-weather slings, and sweeping oval arm rests.

Palma Action Dining Group. 73390 Swivel-Rocker; 09465 Wide Rim Dining Table—46" Dia., 26½" H; 00890 Comfortext® Pagoda Umbrella—7½' Dia.; 00090 Umbrella Base; 73300 Self-Adjusting Chaise—26¾"W, 74½"L, 15½"-19½"SH; 07214 Side Table—21" Dia., 16"H; 01100 Catch Can—14½" x 14½" x 23"H; 00180 Lazy Susan—18" Dia. Shown in Vanilla Frame Finish, Rainbow Comfortext® fabric.



**09465 Wide Rim Dining Table.** Our exclusive soft vinyl table edge eliminates glass chatter, and protects against bumping chairs; glass is tempered, textured.



**73300 Self-Adjusting Chaise.** The broad, stable sled frame offers good arm support, yet allows easy entry. The contoured sling has no hidden hard spots, and adjusts from upright to flat with just a shift in body weight.

# PALMA



**LEFT:**  
A smooth, ball-bearing ride, and a sled base for firm support on lawns or decks. **73750 Single Seat Glider** - 23 $\frac{3}{4}$ "W, 33 $\frac{3}{4}$ "H, 17 $\frac{1}{2}$ "SH. Shown in Mocha Frame Finish, Circus Comfortext® fabric.

**BELOW LEFT:**  
Double your pleasure—double your sun! **73440 Loveseat Glider**—46"W, 34"H, 17 $\frac{1}{2}$ "SH. Shown in White Frame Finish, Ocean Comfortext® fabric.

## How to change a chair sling during a "short commercial message:"

**To disassemble:** Remove all cross-braces, and extract the contoured side rails from inside the sling.

**To assemble:** Place the contoured side rails inside the new sling. **NOTE:** the open end of the sling is the seat front; the closed end is the back top. Find the slots cut in the sling, and arrange the rails so that their threaded bolts show through these slots.



Place the **SMALL HOLE** end of each cross-brace over the protruding bolts, and fasten in place.

Remember where the heavier weight cross-brace is located.



Put the Stretching Tool through the **LARGE HOLE** end of each cross-brace, and lever the brace onto its opposite bolt. Replace stretched sling unit onto its appropriate base.

Rotate the Stretching Tool to "walk" the cross-brace into position.



Platinum Frame, Confetti Comfortext®



Platinum Frame, Moonbeam Comfortext®



Platinum Frame, Venetian Shadow Comfortext®



Platinum Frame, Oyster Weave Comfortext®



Platinum Frame, Platinum Weave Comfortext®



# PALMA



Palma items display this color hang tag,

which tells your customers many important features about Homecrest products. Encourage your floor people to display this tag and work from it.

**Palma Action Seating:** 73330 Spring Base Rocker—24¼"W, 37"H, 16½"SH; 73350 High-Back Spring Base Rocker—24¼"W, 46"H, 16½"SH; 73440 Loveseat Glider—46"W, 34"H, 17½"SH; 06304 Adjusting Glass Top Table—30" Dia., 18"-26"H; 07214 Side Table—21" Dia., 16"H; 01100 Catch Can—14½" x 14½" x 23"H. Shown in Vanilla Frame Finish, Carnival Comfortext® fabric.



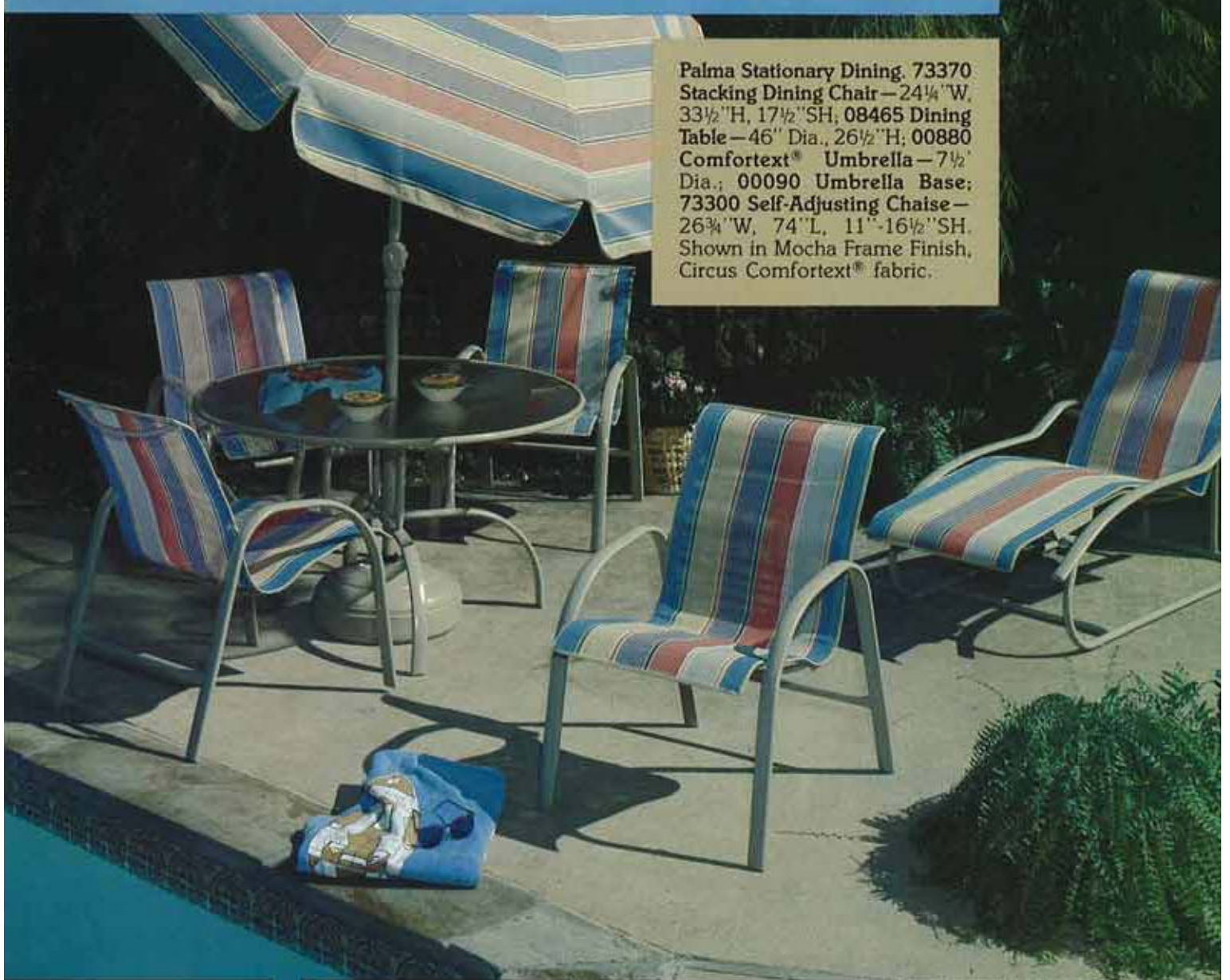
Getting comfortable; our exclusive contouring is engineered for maximum relaxation.



All gliders feature an effortless, balanced ride, and silky-smooth ball-bearing action.

# PALMA

Palma Stationary Dining, 73370  
Stacking Dining Chair—24 $\frac{1}{4}$ " W,  
33 $\frac{1}{2}$ " H, 17 $\frac{1}{2}$ " SH; 08465 Dining  
Table—46" Dia., 26 $\frac{1}{2}$ " H; 00880  
Comfortext® Umbrella—7 $\frac{1}{2}$ '  
Dia.; 00090 Umbrella Base;  
73300 Self-Adjusting Chaise—  
26 $\frac{3}{4}$ " W, 74" L, 11"-16 $\frac{1}{2}$ " SH.  
Shown in Mocha Frame Finish,  
Circus Comfortext® fabric.



Mocha Frame,  
Tivoli Comfortext®



White Frame,  
Blueberry Comfortext®

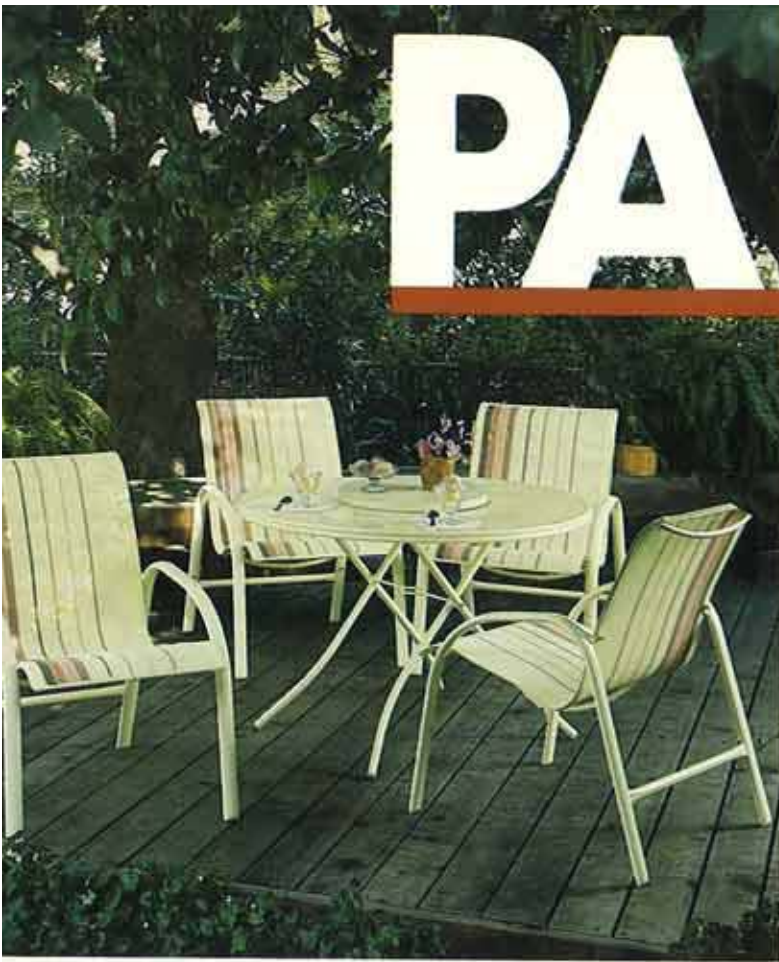


White Frame,  
Platinum Weave  
Comfortext®



73370 Stacking  
Dining Chairs—  
stack of 4 units.

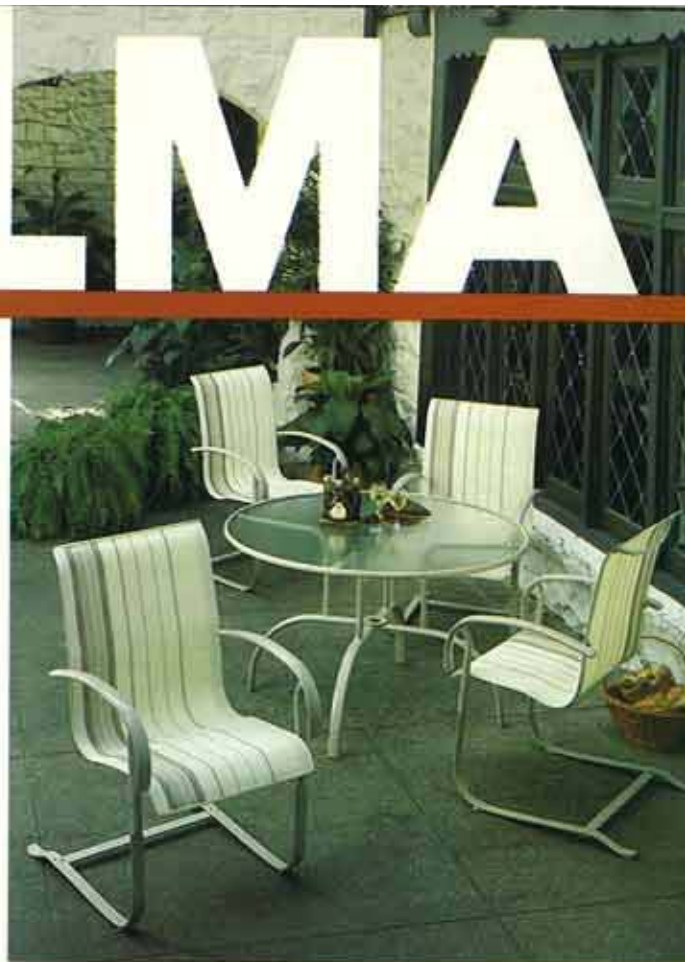
# PALMA



## PALMA STATIONARY DINING

73370 Stacking Dining Chair; 00400 Folding Mesh Top Umbrella Table—42" Dia., 26" or 27½"H; 00180 Lazy Susan—18" Dia. Shown in Vanilla Frame Finish, Ripple Coral Comfortext® fabric.

PHOTOGRAPHED ON LOCATION AT CHANDLER'S LANDING, DALLAS, TX.



## PALMA SPRING-BASE DINING

73330 Spring-Base Rocker—24¼"W, 37"H, 16½"SH; 08465 Glass Top Dining Table—46" Dia., 26½"H. Shown in Mocha Frame Finish, Ripple Desert Comfortext® fabric.

PHOTOGRAPHED ON LOCATION AT CHANDLER'S LANDING, DALLAS, TX.



## PALMA MIXED DINING

73390 Swivel-Rocker—24¼"W, 34"H, 16½"SH; 73370 Stacking Dining Chair; 07465 Glass Top Dining Table—46" Dia., 26¼"H; 00180 Lazy Susan—18" Dia. Shown in White Frame Finish, Venetian Blue.



## PALMA MIXED ACTION DNG

73390 Swivel-Rocker; 73330 Spring-Base Rocker; 07480 Werzalit Top Dining Table—48" Dia., 26½"H; 00180 Lazy Susan. Shown in Platinum Frame Finish, Platinum Weave Comfortext® fabric.

# SAVANNA

**Steel action seating with all-weather cushioned slings.**

Gracious styling and a tough-as-nails spirit, Savanna offers welcoming comfort in the Homecrest tradition.

**LEFT:**

Smooth, ball-bearing action and sled base for stability on any surface.  
**56750 Single Seat Glider**—22½" W, 33" H, 18½" SH. Shown in White Frame Finish, Royal Cabaña Sunbrella® fabric.

**BELOW:**

**Savanna Action Seating Group. 56440 Loveseat Glider**—44¾" W, 33" H, 18½" SH; **56750 Single Seat Glider**; **56390 Swivel-Rocker**—22¼" W, 36" H, 17½" SH; **06304 Adjustable Glass Top Table**—30" Dia., 18"-26" H; **07214 Side Table**—21" Dia., 16" H. Shown in White Frame Finish, Royal Cabaña Sunbrella® fabric.



**Savanna items display this color hang tag,**

which tells your customers many important features about Homecrest products. Encourage your floor people to display this tag, and work from it.



**56440 Loveseat Glider, White Frame Finish, Moonbeam Comfortext® fabric.**



**White Frame, Diagonal Pistachio Comfortext®.**



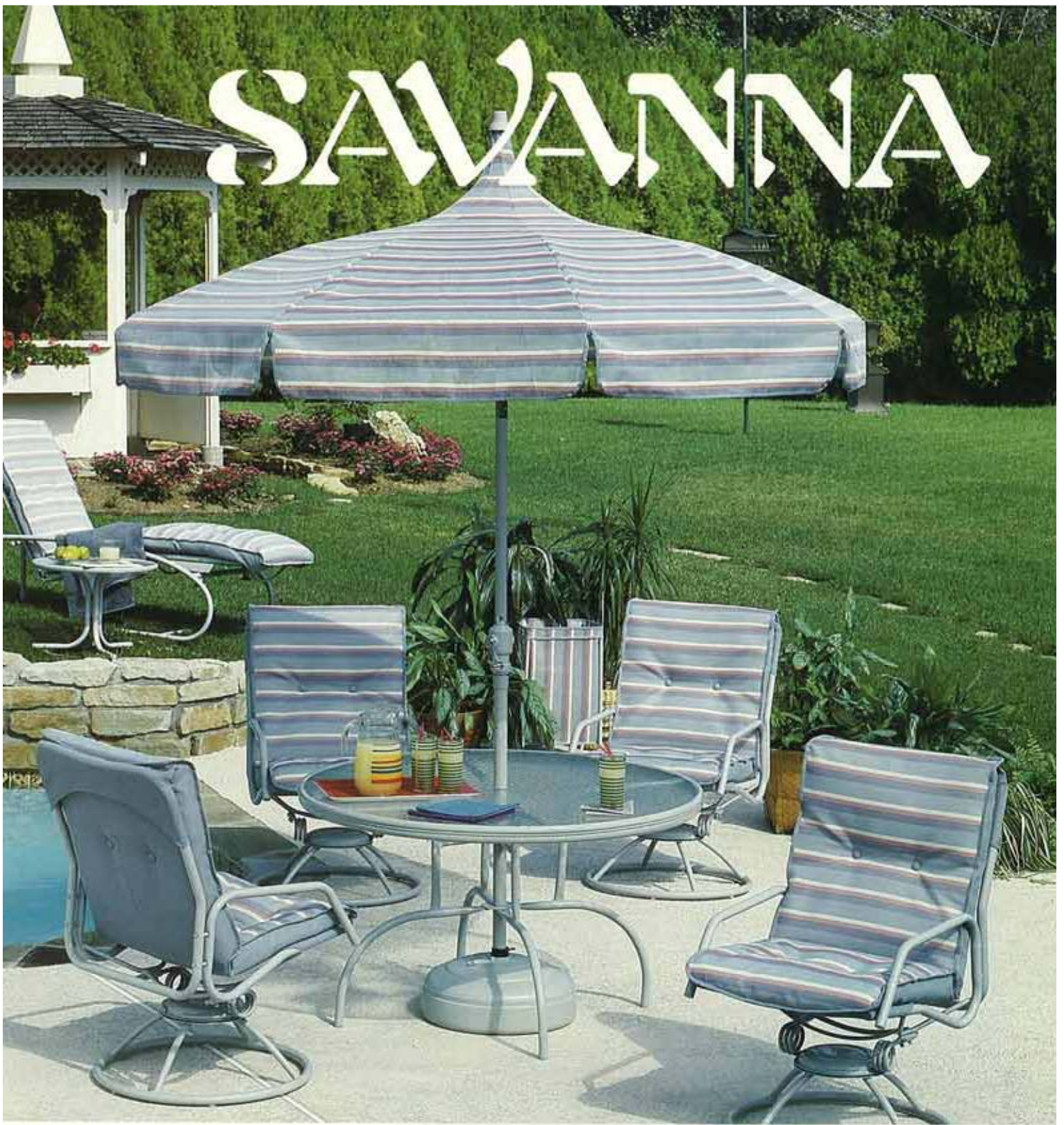
**White Frame, Diagonal Bananas Comfortext®.**



**White Frame, Diagonal Confetti Comfortext®.**

See page 36 for diagonal fabric options.

# SAVANNA



Savanna Action Dining Group. 56390 Swivel-Rocker—22¼"W, 36"H, 17½"SH; 05465 Wide Rim Glass Top Dining Table—46" Dia., 26½"H; 00890 Pagoda Comfortext® Umbrella—7½' Dia.; 00090 Umbrella Base; 56300 Self-Adjusting Chaise—26"W, 74½"L, 18"SH; 01100 Catch Can—14½" x 14½" x 23½"H. Shown in Platinum Frame Finish, Venetian Shadow Horizontal Comfortext® fabric.

See page 36 for horizontal fabric options.



Chaise features sleek, sled base, two tension adjustment knobs, folds flat for sunning.



Platinum Frame, Ombre Grey Sunbrella®.



Platinum Frame, Ebony Stripe Comfortext®,

# Montego

RIGHT:  
Sled base and balanced,  
ball-bearing action. 52840  
**Loveseat Glider**—43½"W,  
30¼"H, 17½"SH. Shown in Vanilla  
Frame Finish, Rainbow Comfortext®  
fabric.



## Steel action all-weather cushions on vinyl strap decking.

Deep, luxurious all-weather cushions "float" on a fully strapped deck with no hidden hard spots at your back or legs.

Dependable comfort, dependable action, and dependable quality—Montego makes satisfaction!

Lean back and still enjoy restful rocking action and full 360° of swivel in this remarkable unit. 52580 **Recliner Swivel-Rocker**—24½"W, 40"H, 18½"SH; 52810 **Ottoman**—18"H. Shown in Vanilla Frame Finish, Ombre Brick Sunbrella® fabric.



Montego items display this color hang tag, which tells your customers many important features about Homecrest products. Encourage your floor people to display this tag and work from it.



Mocha Frame, Twill Comfortext®.



Mocha Frame, Mocha Weave Comfortext®.



White Frame, Venetian Blue Comfortext®.



White Frame, Confetti Comfortext®.



White Frame, Bananas Comfortext®.

PHOTOGRAPHED ON LOCATION AT  
CHANDLER'S LANDING, DALLAS, TX



52400 Self-Adjusting Chaise – Vanilla  
Frame, Ripple Coral Comfortext® fabric.

Montego Action Dining. 52910 High-Back Swivel-  
Rocker – 22" W, 35" H, 17½" SH; 52890 Low-Back  
Swivel-Rocker – 22" W, 30" H, 17½" SH; 05465  
Wide Rim Glass Top Dining Table – 46" Dia.,  
26½" H; 00890 Pagoda Comfortext® Umbrella –  
7½' Dia.; 00090 Umbrella Base; 52400 Self-  
Adjusting Chaise – 26" W, 74½" L, 18½" SH; 07214  
Side Table – 21" Dia., 16" H; 00180 Lazy Susan –  
18" Dia. Shown in Vanilla Frame Finish, Venetian  
Shadow Comfortext® fabric.

# Barbados



62370 Stacking Dining Chairs, shown in Waterfall Vanilla strap design, Vanilla Frame Finish.

Barbados Stationary Dining. 62370 Stacking Dining Chair—23½"W, 33"H, 17"SH; 07480 Werzalit Top Dining Table—48" Dia., 26½"H. Shown in Vanilla Frame Finish, Waterfall Vanilla strap design. 00880 Comfortext® Umbrella—7½' Dia., Toffee-Stripe.

PHOTOGRAPHED ON LOCATION AT THE MAI TAI RESTAURANT, EXCELSIOR, MINNESOTA.



Smooth as an island breeze. 62300 Self-Adjusting Chaise—26"W, 74½"L, 15½"SH. Shown in Platinum Frame Finish, Platinum Waterfall strap design.



# Barbados

Wide straps; wide horizons. Does the idea of exploring hidden islands untouched by civilization excite you? Well, it does us. But since airfares are what they are today, we'd rather lounge on these hi-tech, hi-performance, highly civilized rockers—discussing the excitement of primitive isles, of course.

**Barbados Action Dining. 62390 Swivel Rockers**—23" W, 35" H, 16" SH; 07465 46" Dia. **Dining Table**—26" H; **62300 Adjusting Chaise**—26" W, 74½" L, 15½" SH. Shown in Vanilla Frame Finish, Waterfall Chocolate strap design.



LEFT: **Glide Along With Me. 62750 Glider**—23¼" W, 34" H, 17½" SH. Shown in White Frame Finish, Wedgewood Blue strap.

PHOTOGRAPHED ON LOCATION AT THE MAI TAI RESTAURANT, EXCELSIOR, MINNESOTA.

## Waterfall Design Options—distinctive, refreshing.



WATERFALL CHOCOLATE

WATERFALL PLATINUM

WATERFALL OCEAN

WATERFALL WHITE CAP

WATERFALL PRISM

WATERFALL PEACH

**Kingston**  
by Homecrest



In the world of commercial leisure, comfort is a strategic asset. No one wants to spend precious vacation time struggling with rickety toy furniture. Point your accounts to Kingston's superior performance—designed for the mature leisure customer. **67400 Chaise**—26"W, 74½"L, 15½"SH; **07214 Table**—Tempered glass, vinyl rim—21" Dia., 16"H. Shown in Vanilla Frame Finish, Waterfall Desert strap design.

PHOTOGRAPHED ON LOCATION AT LORD FLETCHER'S RESTAURANT, SPRING PARK, MINNESOTA



Steel action dining,  
vinyl strap deck.

# Kingston

A carefully contoured deck of premium virgin vinyl strap, rounded at the shoulders and front of seat for support without pressure points. Kingston offers a newly styled base, and Homecrest's incomparable rocker mechanism—so comfortable, you can tell it's Homecrest with your eyes closed.

## Waterfall Options:

Kingston Action Dining. 67360 Swivel-Rocker—23½" W, 30" H, 16" SH; 05465 Wide Rim Glass Top Dining Table—46" Dia., 26½" H; 07214 Side Table—21" Dia., 16" H. Shown in Platinum Frame Finish, Platinum Waterfall strap design.



WATERFALL  
VANILLA

WATERFALL  
REGAL

WATERFALL  
PLATINUM



WATERFALL  
DESERT

WATERFALL  
HARVEST

WATERFALL  
SAHARA



**60010 Floating Chair**—28"W, 51"H. Shown in White Frame Finish, Oyster strap.

**67440 Kingston Glider**—44"W, 34"H, 17"SH. Shown in Platinum Frame Finish, alternating Midnight Blue and Oyster strap design.



ABOVE:  
**Kingston 3-Piece Cafe.**  
**67360 Swivel-Rocker;**  
**06304 Adjustable Glass**  
**Top Table**—30" Dia., 18"-26"H. Shown in White Frame Finish, Waterfall Ocean strap design. Table is at lowest height position.



**Kingston 3-Piece Cafe.**  
Table is raised to highest position.

# STRAP SEATING

**67500 Kingston High-Back Swivel-Rocker Recliner**—25"W, 41"H, 16½"SH. **67510 Ottoman**—19"W, 17½"SH. Shown in Vanilla Frame Finish, Chocolate with Vanilla Accent strap design.



Ride it; lift it; kick it. There is just no comparison between Barcelona's tough structural resin frame and the cookie-cutter competition. And absolutely nobody has Homecrest's rocking mechanism—not even close! No painted plastic here—color is molded clear through.



Folds for storage; trays lift out for serving; includes bottle rack. **38180 Teacart**—24 $\frac{3}{4}$ "W, 36 $\frac{1}{4}$ "L, 29 $\frac{1}{4}$ "H. White Frame Finish.

**Barcelona Action Dining.**  
**38392 Swivel-Rocker**—25 $\frac{1}{4}$ "W, 41 $\frac{3}{4}$ "H, 17 $\frac{1}{2}$ "SH; **01465 Aluminum Glass Top Dining Table**—46" Dia., 26 $\frac{1}{2}$ "H; **00050 Pagoda Sunbrella® Umbrella**—7 $\frac{1}{2}$ " Dia.; **00090 Umbrella Base**. Shown in White Frame Finish, Royal Cabaña Sunbrella® fabric cushion option.

European Élan, American Engineering

# BARCELONA

Molded resin action seating with all-weather cushion option.



Welded aluminum base; ZinClok-primed mechanism. **38392 Swivel-Rocker**—25 $\frac{1}{4}$ "W, 41 $\frac{3}{4}$ "H, 17 $\frac{1}{2}$ " Cushioned SH, 15 $\frac{1}{4}$ " Uncushioned SH. Shown in White Frame Finish, Venetian Blue Hor-



Lever height adjustment; folds flat for storage. **38120 Ottoman**—18" x 18", 13 $\frac{1}{2}$ "-15 $\frac{1}{2}$ "SH. White Frame Finish.

Independent adjustment for back, knee and foot positions; includes drink tray. **38302 Adjusting Chaise**—29 $\frac{1}{4}$ "W, 80"L, 12 $\frac{1}{4}$ "-18"SH. Shown in White Frame Finish, Bananas Comfortext® fabric cushion option.



PHOTOGRAPHS BY LOCATION: 1. LEO GONZALEZ; 2. LEO GONZALEZ; 3. LEO GONZALEZ; 4. LEO GONZALEZ; 5. LEO GONZALEZ; 6. LEO GONZALEZ; 7. LEO GONZALEZ; 8. LEO GONZALEZ; 9. LEO GONZALEZ; 10. LEO GONZALEZ

# CAPRI

ALUMINUM



Aluminum action seating, all-weather Comfortext® slings.

Distinctive detailing, and built-in structural ribs make Capri a statement of quality aluminum craftsmanship. Tough Comfortext® slings, double-stitched for strength, are finely tailored for a clean look and dependable performance.



White Frame, Chiffon Comfortext®.



White Frame, Mint Comfortext®.



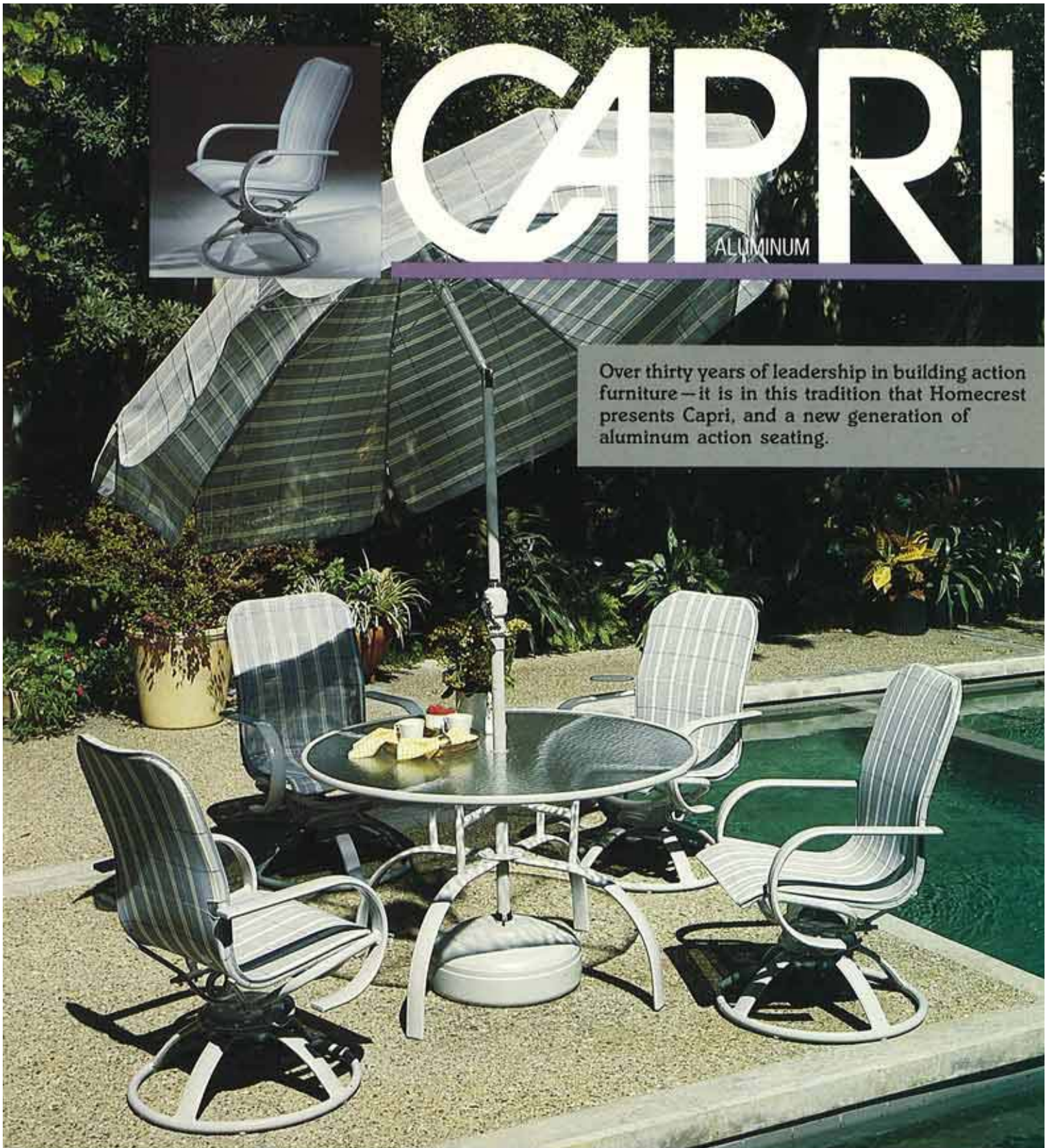
White Frame, Light Blue Comfortext®.

Capri Stationary Dining. 30370 Stacking Dining Chair—23¼"W, 34"H, 16½"SH; 01465 Glass Top Dining Table—46" Dia., 26½"H; 00180 Lazy Susan—18" Dia.; 01100 Catch Can—14½" x 14½" x 23"H. Shown in Vanilla Frame Finish, Carnival Horizontal Comfortext® fabric.

# CAPRI

ALUMINUM

Over thirty years of leadership in building action furniture—it is in this tradition that Homecrest presents Capri, and a new generation of aluminum action seating.



Capri Action Dining. 30390 Swivel-Rocker—25" W, 35 $\frac{3}{4}$ " H, 17" SH; 01465 Glass Top Dining Table—46" Dia., 26 $\frac{1}{2}$ " H; 00880 Comfortext® Umbrella—7 $\frac{1}{2}$ " Dia.; 00090 Umbrella Base. Shown in Platinum Frame Finish, Moonbeam Comfortext® fabric.

HOMECREST INDUSTRIES INCORPORATED 21



White Frame,  
Bananas  
Comfortext®



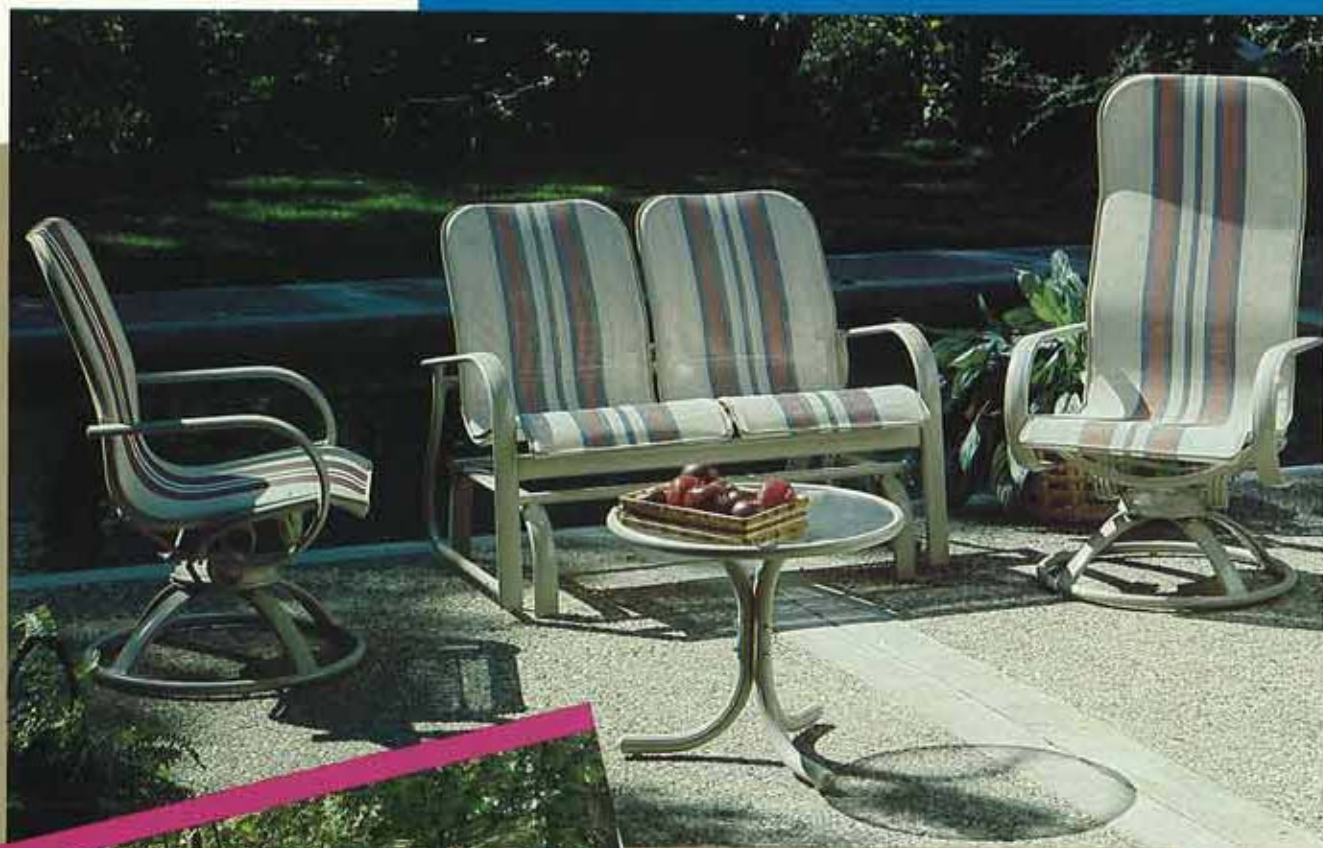
Vanilla Frame,  
Ripple Coral  
Comfortext®



Vanilla Frame,  
Pistachio  
Comfortext®

# CAPRI

ALUMINUM



ABOVE:  
Capri Action Seating. 30440 Loveseat  
Glider—43½"W, 32½"H, 16½"SH; 30390  
Swivel-Rocker—25"W, 35¾"H, 17"SH;  
30900 High-Back Swivel-Rocker—25"W,  
45"H, 17"SH; 02214 Side Table—21"  
Dia., 17½"H. Shown in Mocha Frame  
Finish, Mocha Weave Comfortext® fabric.

LEFT:  
Continuous adjustment from flat to  
reading position; two tension knobs  
control movement. 30300 Self-Adjustable  
Stacking Chaise—27¼"W, 75"L, 10"  
18"SH. Shown in Vanilla Frame Finish,  
Venetian Coral Comfortext® fabric.



# BISCAYNE

ALUMINUM

**Aluminum action seating,  
all-weather cushions on  
vinyl strap seat deck.**

Add the plump comfort of our beautifully tailored cushions to the dramatic profile of these gutsy aluminum frames — that's Biscayne excitement.

**31390 Swivel-Rocker** — 25"W, 36"H,  
18"SH. Shown in Platinum Frame Finish,  
Ebony Stripe Comfortext® fabric.



**Biscayne Action Seating. 31440 Loveseat Glider** — 43½"W, 32½"H, 18½"SH; **31390 Swivel-Rocker** — 25"W, 36"H, 18"SH; **31900 High-Back Swivel-Rocker** — 25"W, 45"H, 18"SH; **02214 Side Table** — 21" Dia., 17½"H; **01100 Catch Can** — 14½" x 14½" x 23"H. Shown in Vanilla Frame Finish, Rainbow Comfortext® fabric.

# BISCAYNE

ALUMINUM



Platinum Frame,  
Madras  
Sunbrella®.



Vanilla Frame,  
Ombre Brick  
Sunbrella®.



Platinum Frame,  
Ombre Grey  
Sunbrella®.

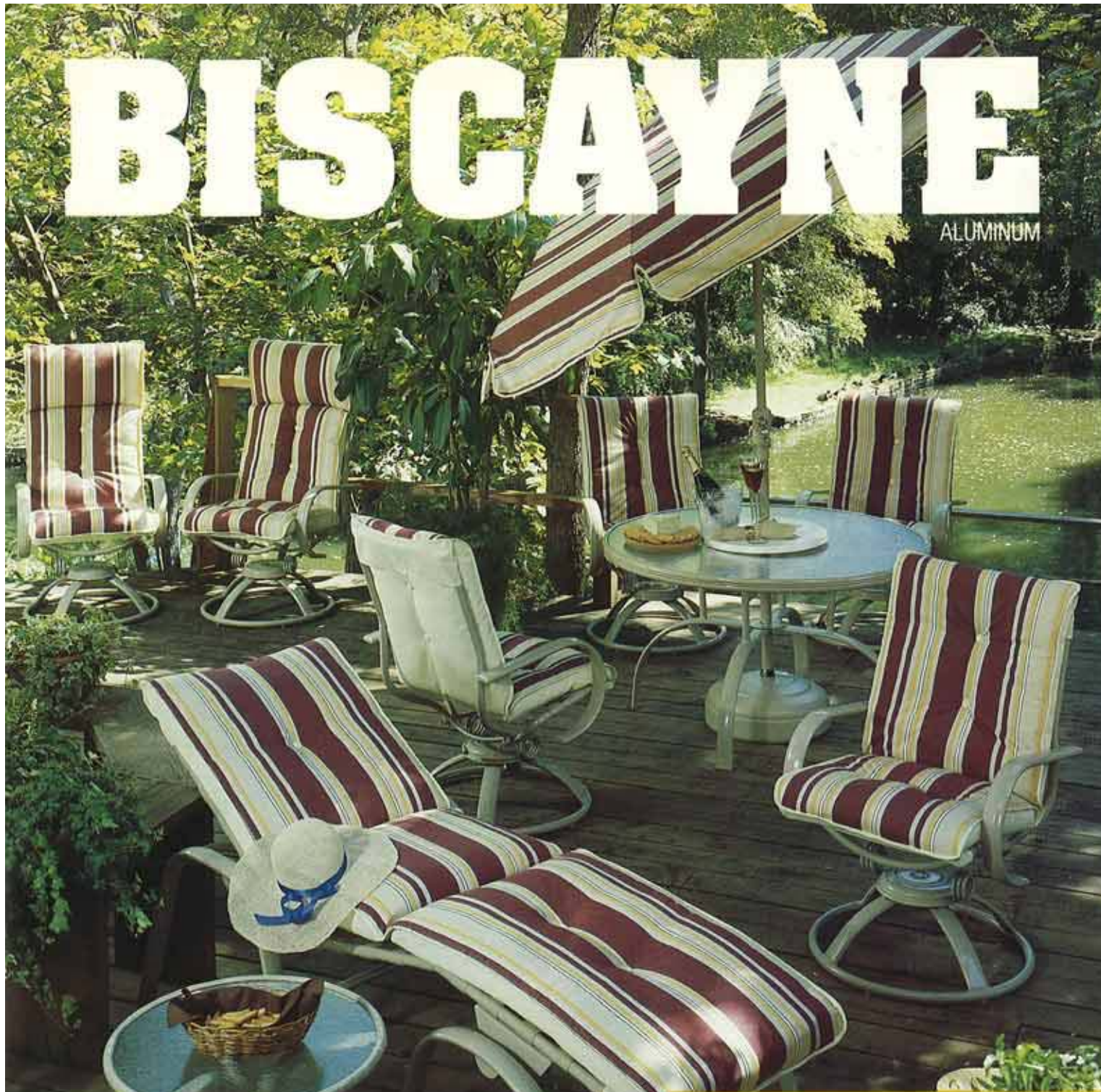


Mocha Frame,  
Beach Cabaña  
Sunbrella®.

Biscayne Stationary Dining. 31370  
Stacking Dining Chair—23¼" W, 34" H,  
16½" SH; 01465 Glass Top Dining Table—  
46" Dia., 26½" H; 00890 Pagoda Com-  
fortext® Umbrella—7½' Dia.; 00090  
Umbrella Base; 00180 Lazy Susan—18"  
Dia.; 01100 Catch Can—14½" x 14½" x  
23"H. Shown in White Frame Finish,  
Bananas Comfortext® fabric.

# BISCAYNE

ALUMINUM




**Biscayne Action Dining, 31390 Swivel-Rocker** — 25" W, 36" H, 18" SH; **31900 High-Back Swivel-Rocker** — 25" W, 45" H, 18" SH; **11465 Wide Rim Glass Top Dining Table** — 46" Dia., 26½" H; **00040 Sumbrella® Umbrella** — 7½' Dia.; **00090 Umbrella Base**; **02214 Side Table** — 21" Dia., 17½" H; **00180 Lazy Susan** — 18" Dia.; **31300 Self-Adjusting Chaise** — 27" W, 75" L, 16½" SH. Shown in Mocha Frame Finish, Beach Cabaña Sumbrella® fabric.



Continuously adjustable from flat to reading position, and it stacks, too! **31300 Self-Adjusting Chaise** — 27" W, 75" L, 16½" SH. Shown in White Frame Finish, Blueberry Comfortext® fabric.

ALUMINUM

# ERA



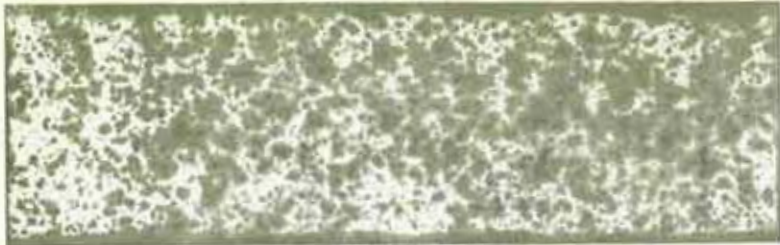
Aluminum dining,  
all-weather cushions  
on vinyl strap seat deck.

Delicate fluting, gracefully flowing curves, and luxuriously styled cushions unmistakably say, "Era"—a statement of extraordinary style and comfort in aluminum.

PHOTOGRAPHED ON LOCATION AT  
LAS COLINAS, DALLAS, TX

26 HOMECREST INDUSTRIES INCORPORATED

**Era Stationary Dining Group.**  
33370 Stacking Dining Chair—  
24½"W, 33"H, 18"SH; 02465 Glass  
Top Dining Table—46" Dia., 26½"H;  
00880 Comfortext® Umbrella—7½'  
Dia.; 00090 Umbrella Base; 00180 Lazy  
Susan—18" Dia.; 33300 Self-Adjusting  
Chaise—28½"W, 75"L, 15"-20"SH;  
02214 Side Table—21" Dia., 17½"H.  
Shown in Mocha Frame Finish, Twill  
Comfortext® fabric.



ALUMINUM

# ERA



**Era Action Dining. 33390 Swivel-Rocker**—24½" W, 34½" H, 17½" SH; **02465 Glass Top Dining Table**—46" Dia., 26½" H; **00890 Pagoda Comfortext® Umbrella**—7½' Dia.; **00090 Umbrella Base**; **33300 Self-Adjusting Chaise**—28½" W, 75" L, 15"-20" SH; **02214 Side Table**—21" Dia., 17½" H; **01100 Catch Can**—14½" x 14½" x 23" H. Shown in Platinum Frame Finish, Ebony Stripe Comfortext® fabric.



Mocha Frame, Tivoli Diagonal Comfortext®.



Platinum Frame, Confetti Diagonal Comfortext®.



Vanilla Frame, Pistachio Diagonal Comfortext®.



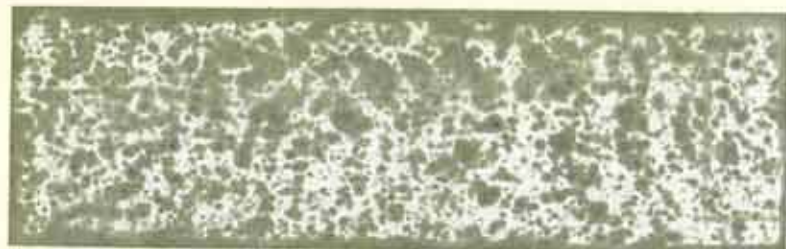
White Frame, Bananas Diagonal Comfortext®.



Platinum Frame, Madras Diagonal Sunbrella®.

ALUMINUM

# ERA



Vanilla Frame,  
Venetian Blue Horizontal  
Comfortext®.



Vanilla Frame,  
Pistachio Comfortext®.

**ABOVE:**

The "pitch" is: we've found the pitch—or angle—that's best for satisfying, lounging comfort. 33380 Stacking Lounge Chair—26"W, 30"H, 16"SH; 33120 Folding Ottoman—22" x 22" x 19"H; 02214 Side Table—21" Dia., 17½"H; 01100 Catch Can—14½" x 14½" x 23"H. Shown in Vanilla Frame Finish, Venetian Coral Horizontal Comfortext® fabric.

**OPPOSITE:**

Era Action Dining. 33390 Swivel-Rocker—24½"W, 34½"H, 17½"SH; 12465 Wide Rim Glass Top Dining Table—46" Dia., 26½"H; 00890 Pagoda Comfortext® Umbrella—7½' Dia.; 00090 Umbrella Base; 00180 Lazy Susan—18" Dia. Shown in White Frame Finish, Oyster Weave Comfortext® fabric.

PHOTOGRAPHED ON LOCATION AT  
LAS COLINAS, DALLAS, TX.

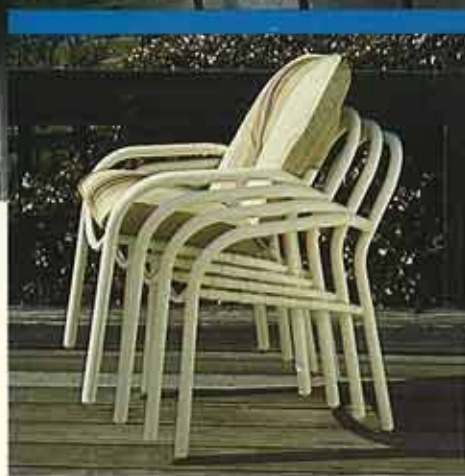


ALUMINUM

# GULL LAKE

**Aluminum action seating, all-weather cushions on vinyl strap seat deck.**

All the finesse of our fluted aluminum frames, with streamlined, center-stitched cushions that make no compromise in Homecrest's famous comfort.



PHOTOGRAPHED ON LOCATION AT CHANDLER'S LANDING, DALLAS, TX.

**32370 Stacking Dining Chairs.**

**Gull Lake Stationary Dining. 32370 Stacking Dining Chair—24½"W, 33"H, 18"SH; 02465 Glass Top Dining Table—46" Dia., 26½"H; 32300 Self-Adjusting Chaise—28½"W, 75"L, 15"-20"SH; 02214 Side Table—21" Dia., 17½"H. Shown in Vanilla Frame Finish, Toffee Stripe Comfortext® fabric.**



ALUMINUM

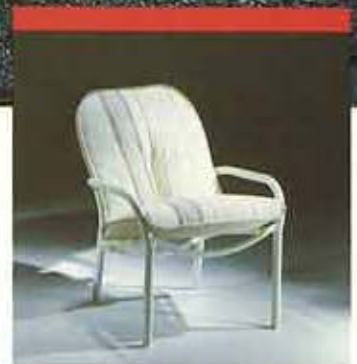
# GULL LAKE



Gull Lake Action Dining. 32390 Swivel-Rocker—24½"W, 34½"H, 17½"SH; 02465 Glass Top Dining Table—46" Dia., 26½"H; 00880 Comfortext® Umbrella—7½' Dia.; 00090 Umbrella Base; 02214 Side Table—21" Dia., 17½"H; 01100 Catch Can—14½" x 14½" x 23"H. Shown in Platinum Frame Finish, Confetti Comfortext® fabric.

PHOTOGRAPHED ON LOCATION AT CHANDLER'S LANDING, DALLAS, TX.

32380 Stacking Lounge. Shown in Mocha Frame, Ripple Desert Comfortext®.



# SOME ??? QUESTIONS ANSWERED

**Q.** What is the benefit of aluminum frames?

**A.** Aluminum's superior resistance to corrosion is especially well-suited to areas of high humidity, salty air, or where minimum maintenance is a strong priority. Aluminum is also light, and, for some, the ability to move furniture more easily is important.

**Q.** Then why do you use steel in your furniture?

**A.** The strength of steel is unequalled, and this strength is necessary for any parts which must move and take stress—such as our action mechanisms. The weight of steel is a strong plus in high wind areas. In addition, steel does not lose strength when welded, so steel joints can take much more abuse than any other material. The chart below compares tensile, or "pull" strength, of welded joints:

## TENSILE STRENGTH COMPARISON (after welding):



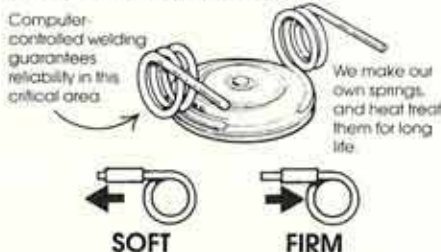
**Q.** What do you really mean by "action seating?" Why is your action better?

**A.** Action seating—seating that moves with a person's normal body motions such as twisting, reclining, rocking—really means COMFORT. No one sits still, even in a non-action chair. When the seat allows for body motions, you can remain COMFORTABLE for a long time.

Homecrest's action is superior. We have been making action seating for over 30 years, and have patented several important features:

- our own coiled springs for smooth rocking
- spring adjustment to suit people of different weight
- tension adjustment knob on recliners
- correctly contoured seats for reducing fatigue

### HERE'S WHERE THE ACTION IS:



**Q.** What have you done to reduce maintenance on your furniture?

- A.**
- Homecrest has developed a 9-step paint system: frames are cleaned, dried, ZinClok-primed, baked, painted, inspected (with special attention to critical areas), pre-baked, infrared fused, and hardened—for tough, long-lasting protection.
  - Hardware is treated with Empigard® finish, proven to be 362% more resistant to weather, and which meets automotive industry standards.
  - 100% polyester fiber cushion filling will not rot or mildew.
  - Protective nylon glides and feet for all floor contact points.



**Q.** Does low maintenance mean that I can forget about cleaning my outdoor furniture?

**A.** No. Fine outdoor furniture is an investment, like fine indoor furniture, and should be periodically cleaned. Although mildew-resistant, cushions, slings and straps will keep their beauty best if protected from dirt. If dirt is left on the furniture, mildew will grow on the dirt.

**Q.** How do you make sure that the excellence in quality stays as high as you say it is?

**A.** We keep quality high by designing and building the excellence into the product. We also test our product to insure that our performance standards are being met.

### The testing never stops:



**The Mad Rocker:** 1,000,000 rocks, or back to the drawing board.



**Sock-It-To-Me-Test:** a 620-pound punch—but no buckling allowed.



**Rack 'n Roll Machine:** torture test for legs.



**Salt Spray Booth:** definitely an unfriendly atmosphere to see what can take it—and what can't.

















As with its seating, Homecrest's collection of dining and occasional tables offers a number of unique performance features—features that mean extra value to your customers. Displaying our versatile side tables along with the dining groups is an easy way to encourage add-on sales.

# TABLES

TABLES








## STEEL

\*Asterisk indicates folding legs.

13"	21"	30"	42"	46"	48"	OVAL	61"	62"
 00130	 00210	 00300	 *00400 MESH	 *07465	 12480 WERZALIT	 *07600 WERZALIT		
	 *07214	 06304		 *05465	 *00410 MESH	 *07625		
		 07304		 *08465 PALMA	 *07480 WERZALIT			
				 *09465 PALMA				

## ALUMINUM

\*Asterisk indicates folding legs.

 02214 ERA-GULL LAKE	 02465 ERA-GULL LAKE	 12465 ERA-GULL LAKE	 01465 CAPRI-BISCAYNE-BARCELONA	 11465 CAPRI-BISCAYNE-BARCELONA	 <b>WIDE VINYL TABLE EDGE:</b> Metal support ring under vinyl. Models 05465, 09465, 06304, 12465, 11465.	 <b>NARROW VINYL TABLE EDGE:</b> Vinyl grips glass directly. Models 07214, 07304, 07465, 08465, 07625, 02214, 02465, 01465.
					<b>All glass tables feature tempered, "rough-smooth" textured glass. Glass and Werzalit top tables are supplied with a removable umbrella hole plug.</b>	

# Frame Finishes and Fabrics - combinations

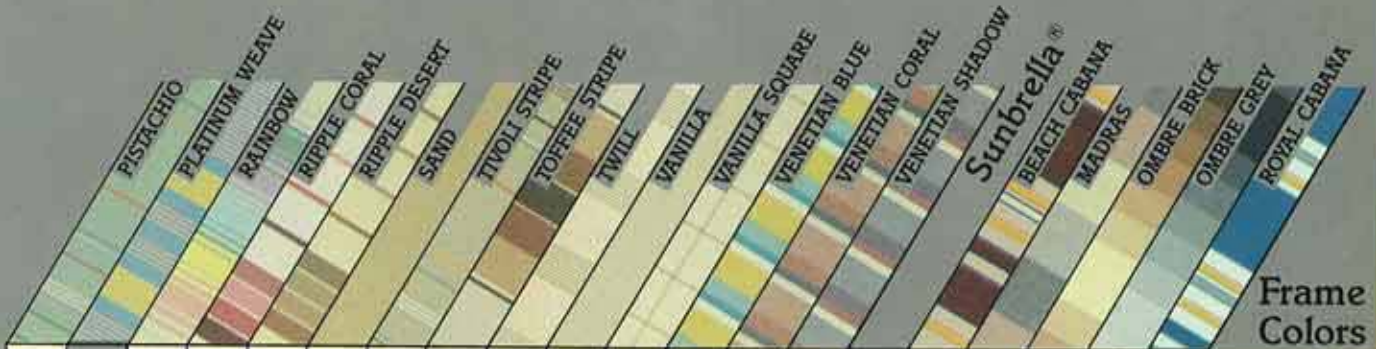
Please refer to actual fabrics for accurate color matching

Frame Colors	Comfortext® BANANAS	BLUEBERRY STRIPE	BLUE TWEED	CAMEL TWEED	CANYON	CARNIVAL	CHIFFON	CIRCUS	CONFETTI STRIPE	DUSTY BLUE	EBONY STRIPE	GREY	LEMON SQUARE	LIGHT BLUE	MAPLE	MINT	MOCHA WEAVE	MOONBEAM	OCEAN	ORANGE	
VANILLA																					
MOCHA																					
WHITE																					
PLATINUM																					
Usable For Replacement Cushions		•	•	•	•				•	•	•	•	•	•	•						

Please check Price List for availability before ordering. Printed color facsimiles are as accurate as possible, but cannot exactly duplicate actual painted samples. Refer to painted samples for an exact color match.

# Frame Finishes and Fabrics - combinations

Please refer to actual fabrics for accurate color matching.



Frame Color	PISTACHIO	PLATINUM WEAVE	RAINBOW	RIPPLE CORAL	RIPPLE DESERT	SAND	TIVOLI STRIPE	TOFFEE STRIPE	TWILL	VANILLA	VANILLA SQUARE	VENETIAN BLUE	VENETIAN CORAL	VENETIAN SHADOW	Sunbrella®	BEACH CEBANA	MADRAS	OMBRE BRICK	OMBRE GREY	ROYAL CEBANA	
VANILLA																					
MOCHA																					
WHITE																					
PLATINUM																					

FRAME FINISHES AND FABRICS

Usable For Replacement Cushions

Please check Price List for availability before ordering. Printed color facsimiles are as accurate as possible, but cannot exactly duplicate actual painted samples. Refer to painted samples for an exact color match.

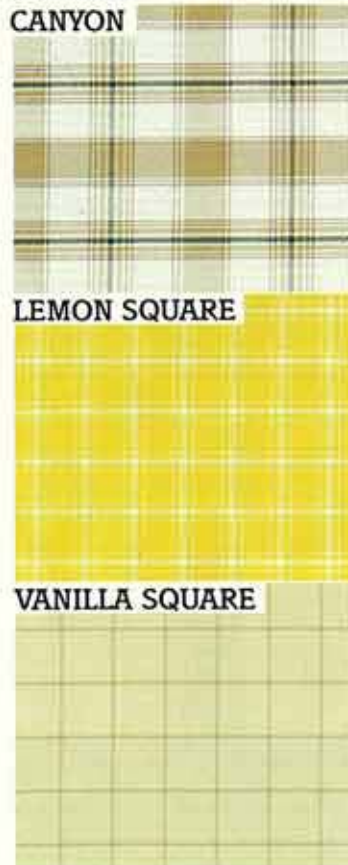
# Comfortext®

Comfortext® is an all-weather fabric of remarkable strength, constructed in an open weave of colored vinyl over polyester fiber. Color reproductions are approximate only, and are reduced to 9% of actual scale. Check the current Price List for recommendations on fabric suitability for specific models.

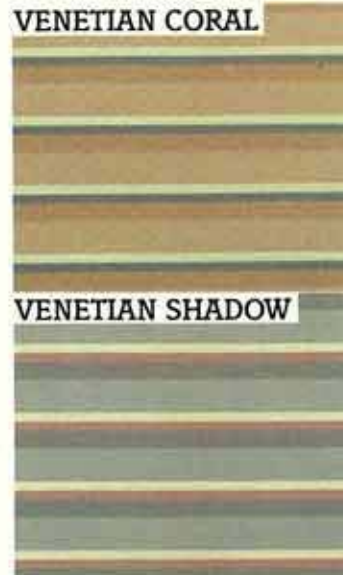
## Solids



## Plaids



## Horizontal Stripes



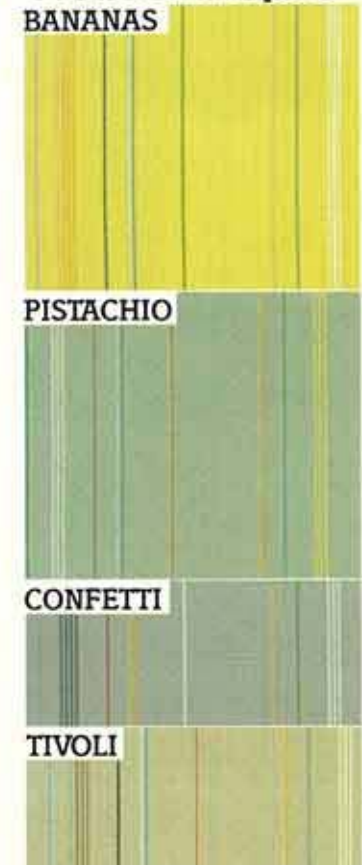
## Diagonal Stripes



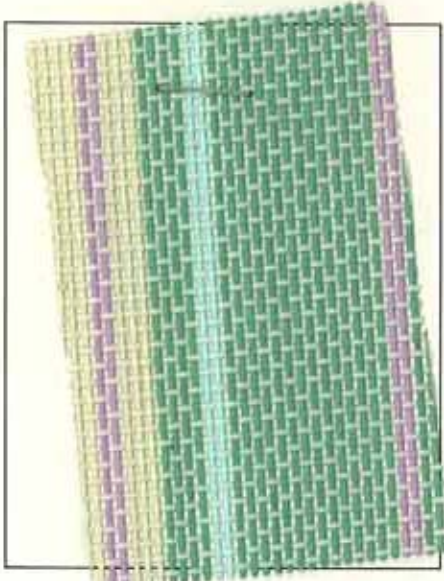
## Racing Stripe



## Vertical Stripes



## Vertical Stripes continued



CARNIVAL



VENETIAN BLUE



CIRCUS



VENETIAN CORAL



RIPPLE CORAL



MOONBEAM



VENETIAN SHADOW



RIPPLE DESERT



OCEAN



MOCHA WEAVE



BLUEBERRY



TWILL



OYSTER WEAVE



TOFFEE



EBONY STRIPE



PLATINUM WEAVE





# Sunbrella®

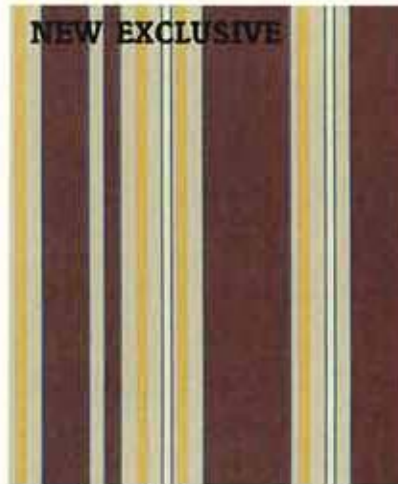
This new outdoor, all-weather fabric exhibits a superior degree of color fastness, and has a remarkable, cotton-like "hand". Construction is of 100% solution-dyed acrylic yarn fabricated in a tight weave. Material may be spot washed by sponging briskly with a soapy solution of Ivory Liquid® or Joy® detergents in lukewarm water (no more than 100°F). Sponge with clear water thoroughly to remove soap. Allow to air dry. Even though the weave is tight, air will circulate through and dry the filling if cushions are left in the rain. Shake out as much excess moisture as you can, and after an hour's drying in direct sun, cushions should be ready to use.

**Never clean with steam, solvents or dry cleaning agents.**

Printed colors are approximate and appear 13.8% of actual size.

Maintenance: The surface of this fabric is treated with a soil-release agent to resist staining. For spot cleaning, follow the instructions provided with these cushions.

SUNBRELLA IS A REGISTERED TRADEMARK OF GLEN RAVEN MILLS, INC.



Beach Cabaña



Ombre Grey

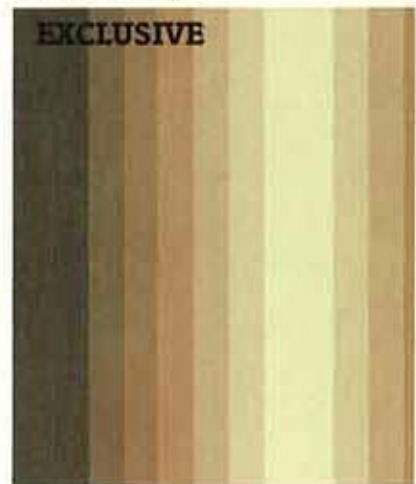


Madras Stripe

May also be used diagonally.



Royal Cabaña



Ombre Brick



**FRAME FINISHES**

*Tough-wearing, oven-fused, polyester*

**FRAME FINISHES**

**NEW**

**Vanilla**

**White**

**Platinum**

**Mocha**

Printed color facsimiles are as accurate as possible, but cannot exactly duplicate actual painted samples. Refer to painted samples for an exact color match.

# Vinyl Strap Selection

White

Oyster

Platinum

Mocha

Saddle

Chocolate

Vanilla

Lemon

Maple

Sienna

Midnite Blue

Wedgewood Blue

## MAINTENANCE

Periodic cleaning with a mild solution of warm water and dish detergent is all that is needed to keep strap looking bright and shiny. Cleaning agents containing petroleum base ingredients should be avoided. Suntan lotion, insect sprays, and chemical solvents are harmful to the surface of this material, and should be removed immediately with detergent. Cold weather will not harm strap, provided reasonable care is exercised in handling furniture. However, impact blows in tem-

peratures below 20°F. may cause fracturing.

The vinyl does contain a mildew inhibitor which is effective for approximately 18 months. After that, mildew can be prevented by a number of products available in local hardware stores or supermarkets.

### NOTE:

Printed colors are reproduced as closely as possible, however the printing process cannot exactly duplicate actual vinyl strap colors.

# Vinyl Strap Selection

White

Oyster

Wedgewood

Seafoam

Peach

Vanilla



VINYL STRAP SELECTIONS

## MAINTENANCE

Periodic cleaning with a mild solution of warm water and dish detergent is all that is needed to keep strap looking bright and shiny. Cleaning agents containing petroleum base ingredients should be avoided. Suntan lotion, insect sprays, and chemical solvents are harmful to the surface of this material, and should be removed immediately with detergent. Cold weather will not harm strap, provided reasonable care is exercised in handling furniture. However, impact blows in tem-

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PRIDE  
IN  
AMERICA

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the comfortable decision  
homecrest industries incorporated  
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MERCHANDISE MART PLAZA, SPACE 1659

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DESIGN CENTER, SPACE 527-531

**Minneapolis**

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SPACE 184, BUILDING 4

**San Francisco**

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